



TECHNICAL INFORMATION

Date: 11.02.2026
TI: 0226
Vending machine type(s): SiLine HG Series
SiVend HG 15 TT
Siamonie Smart

Switch to A&K valves

The Buschjost series-connectable valves were replaced by valves from the manufacturer A&K Müller due to the complex procurement situation.

The change relates to the following types:

- SiLine HG Series
- SiVend HG 15 TT
- Siamonie Smart

In the period from 06/06/2025 to 29/08/2025, A&K Müller valves from the 12 bar series were used on a temporary basis in the SiVend HG 15 TT Series and the SiLine HG Series so that we could continue to fulfil our delivery obligations.

The A&K Müller valves from the 16 bar series will be installed as standard from the production date 02/09/2025 in calendar week 36.

Type	from serial no.	from date:	to serial no.	to date:	Valve type:
HG SiLine			90567935	14/07/2025	Buschjost
	90567936	14/07/2025	90569658	09/09/2025	A&K Müller 12 bar series
	90569698	05/09/2025			A&K Müller 16 bar series
HG 15 TT			90567912	05/06/2025	Buschjost
	90567913	06/06/2025	90569686	29/08/2025	A&K Müller 12 bar series
	90569687	02/09/2025			A&K Müller 16 bar series
Siamonie Smart			90569762	20/08/2025	Buschjost
	90569763	30/09/2025			A&K Müller 16 bar series

The following must be considered for spare parts for the different solenoid valve types:

Spare parts for the Buschjost valve series: (SiLine HG Serie, SiVend HG 15 TT, Siamonie Smart)

Complete distribution block consisting of:

Pieces	Item number	Description
1	4080095505	Angled connector
1	4080038000	Reducer
1	4140094200	Relief valve 12 bar D 6 mm, series-connectable
1	4080095505	Angled connector
1	4140094000	Sol. valve 2/2 D 6 mm (0-16 bar) conn. (number of pieces according to number of mixers)
1	4140094300	End plug for valve D 6 mm



Spare parts for the A&K Müller 12 bar valve series:

The 12 bar valve series is not compatible with the 16 bar valve series. A complete valve block of the current series must be installed if a spare part is needed.

The relief valve can still be ordered under the following item number.

Pieces	Item number	Description
	4200095100	Relief valve 12 bar

Spare parts for the A&K Müller 16 bar valve series (current series status):

Complete distribution block consisting of:

Pieces	Item number	Description
1	4080095505	Angled connector
1	4200015100	Reducer
1	4200095700	Connecting plate 16 bar
1	4200095500	Relief valve 12 bar D 6 mm, series-connectable
1	4200095400	Sol. valve 2/2 (number of pieces according to number of mixers)
1	4200095800	Locking pl. 16 bar, series-connectable

Siamonie Smart:

to serial number 90569762 – for Buschjost valve series:

Pieces	Item number	Description
	4175000000	Siamonie Smart maintenance kit, 12 months/15,000 vends
	4175000001	Siamonie Smart maintenance kit, incl. FM 12 months/15,000 vends
	4170131100	Valve holder pre-inst., mono
	4170231100	Valve holder pre-inst., duo

from serial number 90569763 – for A&K Müller 16 bar valve series:

Pieces	Item number	Description
	4175000006	Siamonie Smart maintenance kit, 12 months/15,000 vends
	4175000007	Siamonie Smart maintenance kit, incl. FM 12 months/15,000 vends
	4170133500	Valve holder pre-inst., mono A&K
	4170233500	Valve holder pre-inst., duo A&K

SiVend HG 15 TT:

from serial number 90569687 – for A&K Müller 16 bar valve series:

Pieces	Item number	Description
	4200415200	Valve holder pre-inst., 3 mixers, A&K relief valve
	4200515200	Valve holder pre-inst., 2 mixers, A&K relief valve
	4200615200	Valve holder pre-inst., 4 mixers, A&K relief valve



to serial number 90567912 – for Buschjost valve series:

Pieces	Item number	Description
	4200105600	Valve holder pre-inst., 3 mixers, relief valve
	4200205600	Valve holder pre-inst., 2 mixers, relief valve
	4200305600	Valve holder pre-inst., 4 mixers, relief valve

Sielaff GmbH & Co. KG Automatenbau Herrieden